

MONTAJES CONSERVEROS DE GALICIA

MCG

Universal Can Seamer

F-640



400 CPM

THE FASTEST IN THE WORLD

NEW

**ENDS FEEDING WITH
EXTENSION OF 2 M.**

1 SINGLE OPERATOR. 2 MACHINES
Ends feeding from both sides.

NEW ROTATIVE CLINCHER
by guides and inverted ramp.



Universal Can Seamer

F-640

Characteristics

Technical Data:

Diagonal max	160 mm
Width min-max	45-110 mm
Height min-max	25-250 mm
Rotative Clincher by guides	
Seaming Stations	6
Capacity max	400 cpm
Tooling changeover	5-6 hours
Height changeover	5-10 minutes

Measures & Consumptions:

Dimensions	4,350 x 1,480 x 2,225 mm
Volume	14.5 m ³
Weight	5,500 Kg
Motor	10 CV
Electrical Consumption	7.5 Kw
Air	80 l/h a 6 Kg/cm ³

DESCRIPTION

Automatic cans feeding with synchronisation timing-screw.
Ends feeding from both sides: right and left, allowing 1 single operator to handle 2 machines. (NEW)
Ends feeding system with an extension of 2 meters. (NEW)
Upper transmission group in oil bath supported in 5 pillars to achieve bigger stability, seaming capacity and consistency.
Seaming technology with fast-attack system including a 4 independent tracks cam and 4 or 5 turns/seam cycles.
Pre-curling roll to curl all the end flange perimeter, specially on the radius.
4 watertight seaming rolls from AISI 440C: pre-curling (1), 1st oper. (1) and 2nd oper.(2)
Safety systems, electronic frequency speed variator and programmable PLC.
Hygienic and Safety guards of Inox according to CE rules.

OPTIONS

Ends marker by ink injector, model to be determined.
Automatic elevation of upper transmission group: 6 seaming stations, clincher and ends feeding system.
Production control software SisCom-Eth.

